



Imperial College London

Optimization of Thermoelectric Properties of Carbon nanotube (CNT) veils by Defect Engineering

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Thermoelectrics(TE) for Energy Conversion

Seebeck effect (Heat energy to electrical energy)



Model of TE Generator (π-Type)

TE Performance of Materials

Evaluation of Thermoelectric Performance of Materials

Thermoelectric Figure-of-merit

$$ZT = \frac{S^2\sigma}{\kappa} T$$

S: Seebeck coefficient

- σ : Electric conductivity
- T: Absolute temperature
- κ : Thermal conductivity

Requirement for practical applications: *ZT* = 1

Power Factor

 $PF = S^2 \sigma$

 $\begin{array}{l} \textit{high ZT} \\ \rightarrow \text{ high efficiency} \\ \rightarrow \text{ application} \end{array}$

Organic thermoelectric materials



Nano Energy 102,107678 (2022)



Nature communications, 1, 1-8 (2020)

Wearable/Portable Applications Structural Engineering Organic Thermoelectric Doping Engineering

Macromol. Res, 28(6), 531-552 (2020)



Flexible

Easy processing

Scalable

Non-toxic



Lare-area CNT multilayer film -2 µm PET top substrate Glass bottom substrate Doping Silver adhesive Masks (PET double-side adhesive taps) - PEI solution Dried at 50 °C Leads for 5 min n-type n-type p-type n-type p-type p-type Folding Folding repeatedly Flexible p-type n-type p-type n-type TE modules Nature communications, 8, 1-9 (2017)

Thermoelectric Figure-of-merit

$$ZT = \frac{S^2\sigma}{\kappa} T$$

Nano Energy 89 (2021) 106487



Silicon Gold Glass Silk Ice Germanium Polystyrene Biodegradable polymers Monolayer graphene

Core:

Polymer cladding:

Polysulfone (PSf) Polyethersulfone (PES) Polycarbonate (PC) Polyetherimide (PEI) Cyclic olefin polymer (COP) Poly (methyl methacrylate) (PMMA)

Nature, 534, 529-533 (2016)

Matter 2, 666–679 (2020)



Nature, 534, 529-533 (2016)

Core fragments can be self-healed/reconnected by thermal treatment

2 Scheme



Illustration of the fabrication and stretching treatment of PC/CNT/PC composites

3 Results and Discussion Mechanical properties at 160 °C



Load speed of 100 % min⁻¹ was chosen for the PC/CNT/PC composites. For PC/CNT/PC, the maximum draw ratio (DR) can reach about 3.

Draw ratio is defined as the ratio between the final length and the original length.

□ Stretching and heat-repaired results



□ Microscope images of PC/CNT/PC composites



PC/CNT/PC can almost be repaired by thermal treatment and the critical fragment length is about 300 μ m.

□ Microstructures of heat-repaired CNT veils



The SEM results show the thermal treatment can reconnect CNT veil fragments electrically but not thermally.

□ TE performance of PC/CNT/PC composites



□ Thermal conductivity of heat-repaired CNT veil



Mesoscopic simulations of thermal conductivity of stretched CNT veils



4 Conclusion

PC/CNT/PC composites can form fragments via solid-state drawing, which can be repaired by thermal treatment.

A 3.5-fold reduction in thermal conductivity of CNT veils (from 46 to 13 W m⁻¹ K⁻¹) has been achieved, combined with an increase in Seebeck coefficient of 10% and a decrease in electrical conductivity of 26%.

The maximum estimated ZT is 2.7 X 10^{-2} for heat-repaired PC/CNT/PC of DR =1.5.

Acknowledge



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