





# Damage identification in 4D images of a nano-engineered composite via a deep-learning tool

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# Carbon nanotubes (CNTs) on fibers

- Growing or grafting CNTs on fibers increases their surface area
- At the microscale
  - Enhancing stress transfer between fiber and matrix
  - Reinforcing resin-rich areas
  - Mitigating stress concentration at fiber-matrix interface
- At the macroscale
  - Increasing interfacial shear strength and toughness
  - Improving interlaminar shear strength and toughness
  - Affecting the overall damage in the composite





Mehdikhani et al. CSTE, 137 (2016)



# Effect of CNTs revealed by in-situ analysis

- 2D strain mapping, via microscale Digital Image Correlation (DIC) of nano-engineered composites: CNT forests aligned with the loading direction can constrain the deformation
- 3D analysis of deformation and damage development of these nano-engineered composite is needed:
  - Micro-computed tomography (micro-CT)
    → Image acquisition
  - Digital Volume Correlation or deep learning
    - $\rightarrow$  damage characterization

a

(b)

(C)

Mehdikhani et al. CSTE, 137 (2016)

Horizontal strain - FEA (with CNTs)

Horizontal strain - FEA (without CNTs)

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Horizontal strain - uDIC

0.068

0.015 0.013 0.011

0.009 \ 0.008 0.006

0.004 0.002 0

> \_0.180 \_0.015 \_0.013 \_0.011

0.009

0.115

-0.015 -0.013

0.011

-0.006 -0.002 -0 -0.006

-0 --0.016

#### Our nano-engineered composite

- Plain weave textile of alumina fibers
- Grafting CNT with catalyst precursor and ethylene exposure
- Five ply laminates made with VARI
- Mini-specimens with dimensions of  $40 \times 7 \times 2 \text{ mm}^3$  and fibers in ±45° to the loading orientation
- Two different CNT configuration + Baseline (no CNT)





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Aravand et al. Composites: Part A 88 (2016)

Short CNT ~ 5  $\mu$ m

# Loading and in-situ imaging

- Hold-at-displacement tensile tests
- Deben CT5000 tensile rig
- In-situ scans in TESCAN UniTOM XL scanner
- Voxel size of 6 μm





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### Loading and in-situ imaging





### Behavior comparison

- CNTs caused an increase in the modulus and strength
- But reduced the failure strain!



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#### Deep-learning based characterization of cracks

 Cracks are very small and similar in contrast to the composite → hard to detect with conventional image processing

- A deep-learning-based tool: *RootPainter*
- Needs manual training for crack detection
- For each material, training on slices from all loading steps combined

Smith et al., New Phytologist (2022)



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# Overall crack volume fraction







at ~ 0.06 applied strain

# Overall crack volume fraction

Materials with CNTs

- More diffused damage
- Significantly earlier crack initiation
- Higher increase rate of crack volume fraction
- Much higher crack volume fraction



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To align the fiber bundles with the image coordinate system X-Y

Rotated segmented slices

#### **KU LEUVEN** Crack fraction, % Local crack volume fraction 1 MATERIALS ENGINEERING 0,5 4000 2000 6000 8000 10000 0 Distance (µm) XZ 12000 10000 For the Long CNT material, cracks tend to appear inside the bulk, 8000 corresponding to the fiber bundles. Distance 6000 4000 2000 YΖ 0 Crack fraction,

12000

# Crack diffusion

#### Long CNT

diffused cracks over the fiber bundles well-distributed (broader peaks in graph)

#### Short CNT and Baseline

high crack fraction closer to specimen edges





### Crack orientation



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### Conclusion

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- The deep-learning-based tool, RootPainter, proves promising for the identification of cracks in micro-CT images.
- CNTs cause earlier formation of matrix cracks and higher crack volume, despite increasing the modulus and strength of the composite.
- Crack development during loading depends on the configuration of CNTs:
  - For Long CNT composites with high compaction, cracks tend to appear more diffusedly inside the bulk, corresponding to fiber bundles.
  - For Short CNT and Baseline, cracks are less diffused, appearing mostly at the specimen edges.



### Thanks for your attention!

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